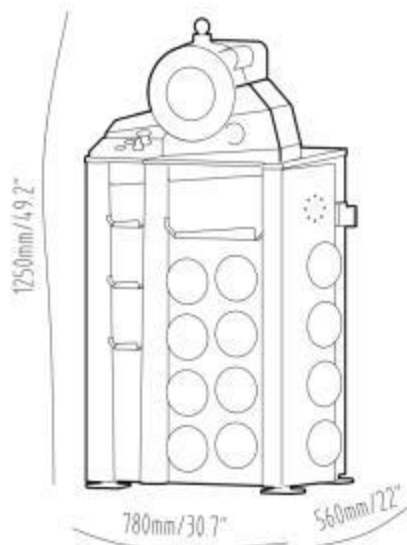




P22 FEATURES



P22 hose-crimping machine has been designed to crimp up to 1 1/2" diameter 4-spiral hoses. Integrated design, reasonable operation height and control button position, With automatic crimping function, you can set up the max opening and the crimping holding time.



TECHNICAL DATA

Max crimping dia (mm)	10-61
Max crimping dia (inches)	0.39-2.40
Max. crimping force (kN)	1370
Max. crimping force (tonnage)	137
Cycle time 10 mm (s)	3.6
Hose size ID (inches)	1 1/2 (4SP)
Dies set series	P20
Max. opening (mm)	+25
Max. opening without dies (mm)	109
Master die D / L (mm)	84/80
Master die D / L (inches)	3.31/3.15
Motor (kW/HP)	3/4
Oil tank volume (L)	32
Crimping /hour	600/850
Motor Voltage (V): Tri	200/220/380/440
Motor Voltage (V): Mono	110/115/220/230/240

DIMENSIONS (L x W x H)

Machine (mm)	780X560X1250
Machine (inch)	30.71X22.05X49.21
Package (mm)	880X800X1420
Package (inch)	34.65X31.5X55.91

WEIGHT (KG)

N.W.	245
G.W.	275

STANDARD FEATURES

- ※ QuickChange-tool
- ※ Die racks
- ※ Foot pedal

CONTROL

- ※ Semi-Automatic
- ※ Automatic

P20 Dies:

DieSetNo	Crimping range	ID (mm)	L (mm)
P20/06*	6.0 - 8.0	6	55
P20/08*	8.0 - 10.0	8	55
P20/10*	10.0 - 12.0	10	55
P20/12*	12.0 - 14.0	12	55
P20/14	14.0 - 16.0	14	55
P20/16	16.0 - 19.0	16	55
P20/19	19.0 - 23.0	19	55
P20/23	23.0 - 27.0	23	55
P20/27	27.0 - 31.0	27	70
P20/31	31.0 - 36.0	31	70
P20/36	36.0 - 41.0	36	75
P20/41	41.0 - 47.0	41	75
P20/47	47.0 - 54.0	47	85
P20/54*	54.0 - 61.0	54	85

*: Non standard die

